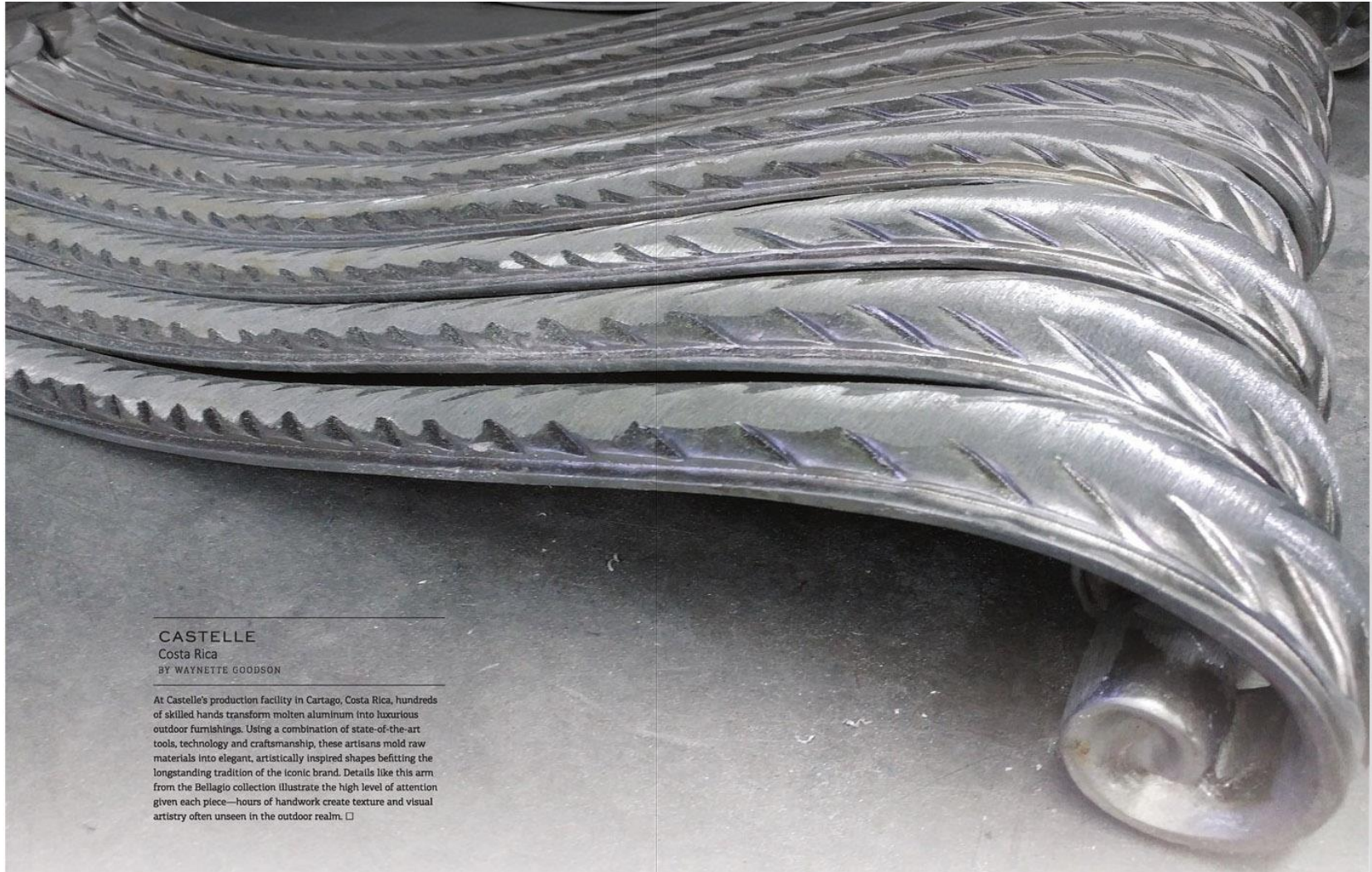


CASTELLE

ARTISAN



CASTELLE
Costa Rica
BY WAYNETTE GOODSON

At Castelle's production facility in Cartago, Costa Rica, hundreds of skilled hands transform molten aluminum into luxurious outdoor furnishings. Using a combination of state-of-the-art tools, technology and craftsmanship, these artisans mold raw materials into elegant, artistically inspired shapes befitting the longstanding tradition of the iconic brand. Details like this arm from the Bellagio collection illustrate the high level of attention given each piece—hours of handwork create texture and visual artistry often unseen in the outdoor realm. □